



Countersinks

BPS®

60°, 82°, & 90°



1 Flute

60° TOOL NUMBER	82° TOOL NUMBER	90° TOOL NUMBER	CUTTING DIAMETER	SHANK DIAMETER	OVERALL LENGTH	NUMBER OF FLUTES	PRICE EACH
B42-125-60	B42-125-82	B42-125-90	1/8	1/8	1-1/2	1	\$ 8.65
B42-187-60	B42-187-82	B42-187-90	3/16	3/16	1-1/2	1	12.65
B42-250-60	B42-250-82	B42-250-90	1/4	1/4	2	1	13.90
B42-375-60	B42-375-82	B42-375-90	3/8	1/4	2-1/2	1	28.00
B42-500-60	B42-500-82	B42-500-90	1/2	1/4	2-1/2	1	38.15
B42-625-60	B42-625-82	B42-625-90	5/8	3/8	2-1/2	1	50.30
B42-750-60	B42-750-82	B42-750-90	3/4	3/8	2-3/4	1	69.60
B42-001-60	B42-001-82	B42-001-90	1	1/2	2-3/4	1	114.95



3 Flute

60° TOOL NUMBER	82° TOOL NUMBER	90° TOOL NUMBER	CUTTING DIAMETER	SHANK DIAMETER	OVERALL LENGTH	NUMBER OF FLUTES	PRICE EACH
B43-125-60	B43-125-82	B43-125-90	1/8	1/8	1-1/2	3	\$ 8.65
B43-187-60	B43-187-82	B43-187-90	3/16	3/16	1-1/2	3	12.65
B43-250-60	B43-250-82	B43-250-90	1/4	1/4	2	3	13.90
B43-375-60	B43-375-82	B43-375-90	3/8	1/4	2-1/2	3	28.00
B43-500-60	B43-500-82	B43-500-90	1/2	1/4	2-1/2	3	39.00
B43-625-60	B43-625-82	B43-625-90	5/8	3/8	2-1/2	3	53.25
B43-750-60	B43-750-82	B43-750-90	3/4	3/8	2-3/4	3	70.35
B43-001-60	B43-001-82	B43-001-90	1	1/2	2-3/4	3	118.55



6 Flute

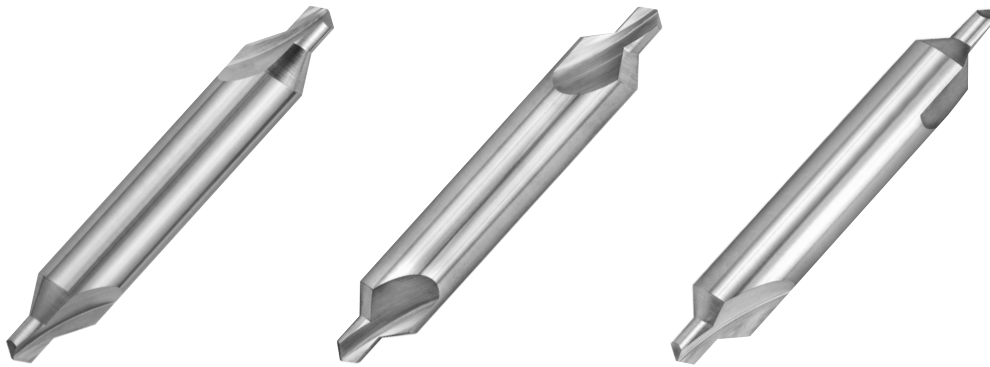
60° TOOL NUMBER	82° TOOL NUMBER	90° TOOL NUMBER	CUTTING DIAMETER	SHANK DIAMETER	OVERALL LENGTH	NUMBER OF FLUTES	PRICE EACH
B44-250-60	B44-250-82	B44-250-90	1/4	1/4	2	6	\$ 13.90
B44-312-60	B44-312-82	B44-312-90	5/16	1/4	2-1/2	6	21.50
B44-375-60	B44-375-82	B44-375-90	3/8	1/4	2-1/2	6	28.00
B44-500-60	B44-500-82	B44-500-90	1/2	1/4	2-1/2	6	39.90
B44-625-60	B44-625-82	B44-625-90	5/8	3/8	2-3/4	6	54.90
B44-750-60	B44-750-82	B44-750-90	3/4	3/8	2-3/4	6	71.05
B44-875-60	B44-875-82	B44-875-90	7/8	1/2	2-3/4	6	95.70
B44-001-60	B44-001-82	B44-001-90	1	1/2	3	6	122.10



BPS®

Drills

Center Drills 60°, 82°, & 90°



Cutting Diameter: Up to 7/32" +.002/-.000"
Over 7/32" +.003/-.000"

60° TOOL NUMBER	82° TOOL NUMBER	90° TOOL NUMBER	SIZE	DRILL DIAMETER	SHANK DIAMETER	OVERALL LENGTH	PRICE EACH
B40-025-60	B40-025-82	B40-025-90	00	.025	1/8	1-1/2	\$ 10.55
B40-031-60	B40-031-82	B40-031-90	0	1/32	1/8	1-1/2	10.55
B40-046-60	B40-046-82	B40-046-90	1	3/64	1/8	1-1/2	10.00
B40-078-60	B40-078-82	B40-078-90	2	5/64	3/16	1-7/8	15.45
B40-109-60	B40-109-82	B40-109-90	3	7/64	1/4	2	18.90
B40-125-60	B40-125-82	B40-125-90	4	1/8	5/16	2-1/8	26.10
B40-187-60	B40-187-82	B40-187-90	5	3/16	7/16	2-3/4	39.90
B40-218-60	B40-218-82	B40-218-90	6	7/32	1/2	3	54.45
B40-250-60	B40-250-82	B40-250-90	7	1/4	5/8	3-1/4	147.10
B40-312-60	B40-312-82	B40-312-90	8	5/16	3/4	3-1/2	186.10

TiN Coated Center Drills Also Available